

SUPERIOR BY CHOICE

Ask about our **Lifetime Warranty!**



Roofs (Five Year Warranty)

Superior offers a combination of an **8,000# roof** with a **37# snow load** and **100 mph wind ratings**. High tensile steel, tall 3 1/2" roof ribs, rigid roof panels, standard wind rings and continuous side wall to roof eave connections make Superior the heavyweight in grain bin roofs. **Five year warranty.**

Powersweep Unloads

Unloading your bin has never been easier, faster or safer! A permanently installed powersweep with all controls outside the bin allows for unload capacity up to **7000 bushels per hour**. **8 1/2" sweeps** and the **patented elevator drive wheel** increase capacity during cleanup.



Rack and pinion gates insure a lifetime of trouble-free operation. The next-to-center gate operates independently of other intermediate gates for maximum grain flow control.

Stiffener Anchor Brackets

Unique **44" stiffener anchor brackets** add the equivalent of two gauges to the bottom ring and prevent deflection of the steel in the critical plenum area, **reducing stress** on the lower part of the bin. Doubling of these anchor brackets prevents horizontal movement of the sidewall sheets and maintains the integrity of the seal to the concrete.



Floors/Supports

The Superior design removes no steel in the forming process making our floors **12% heavier and more than twice as strong** as other floors. Designed for loads up to 88' high, its easy cleaning surface, zero kernel blockage, and no fines features make it the floor of choice. Our **16 ga. deep rib supports** provide **Superior strength**. Together, they are an unbeatable combination!

Accessories...

Pneumatic Air System

With 4", 5", and 6" systems available we can design a system to meet your needs. Ideal for use with a dryer or difficult site plans.

Stirring System

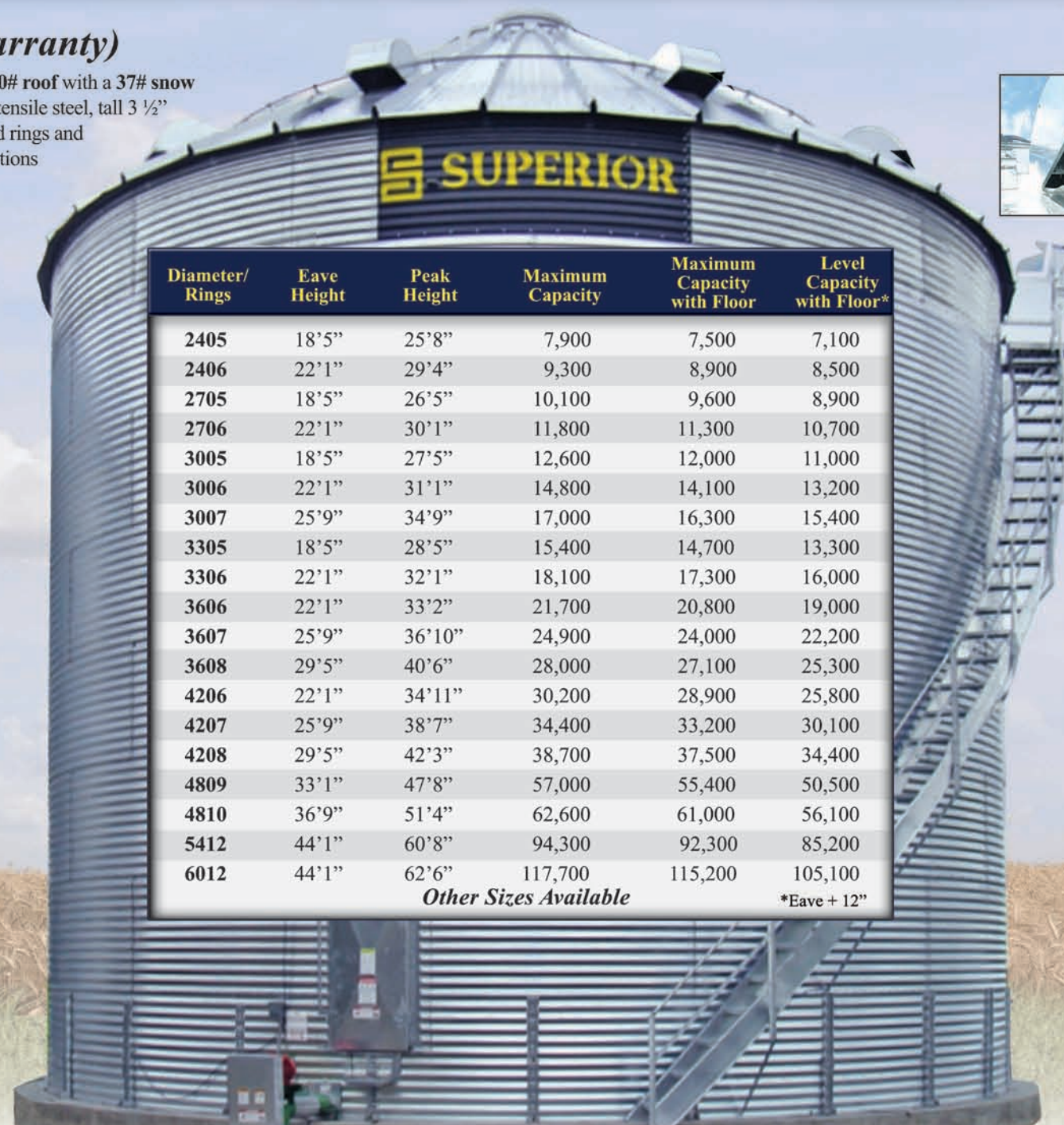
Our quality stirring system combined with a high performance fan and heater provides "in-bin" drying and storage. A winning combination!

Grain Spreader

A properly adjusted grain spreader levels the grain and distributes fines to promote even airflow throughout the bin.

Westfield Augers

Simple, straight forward design, ease of operation, dependable, labor-saving performance. The best farm tested designs, engineering, materials and components give farmers top performance and value that they can count on.



Diameter/Rings	Eave Height	Peak Height	Maximum Capacity	Maximum Capacity with Floor	Level Capacity with Floor*
2405	18'5"	25'8"	7,900	7,500	7,100
2406	22'1"	29'4"	9,300	8,900	8,500
2705	18'5"	26'5"	10,100	9,600	8,900
2706	22'1"	30'1"	11,800	11,300	10,700
3005	18'5"	27'5"	12,600	12,000	11,000
3006	22'1"	31'1"	14,800	14,100	13,200
3007	25'9"	34'9"	17,000	16,300	15,400
3305	18'5"	28'5"	15,400	14,700	13,300
3306	22'1"	32'1"	18,100	17,300	16,000
3606	22'1"	33'2"	21,700	20,800	19,000
3607	25'9"	36'10"	24,900	24,000	22,200
3608	29'5"	40'6"	28,000	27,100	25,300
4206	22'1"	34'11"	30,200	28,900	25,800
4207	25'9"	38'7"	34,400	33,200	30,100
4208	29'5"	42'3"	38,700	37,500	34,400
4809	33'1"	47'8"	57,000	55,400	50,500
4810	36'9"	51'4"	62,600	61,000	56,100
5412	44'1"	60'8"	94,300	92,300	85,200
6012	44'1"	62'6"	117,700	115,200	105,100

Other Sizes Available *Eave + 12"



Roof Vents

Minimizing screened surfaces for dust and ice accumulation while cooling hot grain prevents freeze up, protecting your bin from expensive roof damage. Only Superior offers **20" roof vents** with factory pre-punched openings for **maximum airflow**.

Bin Stairs

Safety first! Protect yourself, your family and your employees. Our bin stairs provide safe and easy access to the eave of your bins. Checking your grain has never been easier. Using one bin stairway between two bins maximizes its value.



Full Sized Doors

With a Superior bin, you can expect a **full sized door**. All inner door panels open fully with no tie rods or bars to unbolt or remove. The outer door panel is double latched with one convenient handle connecting both latches.



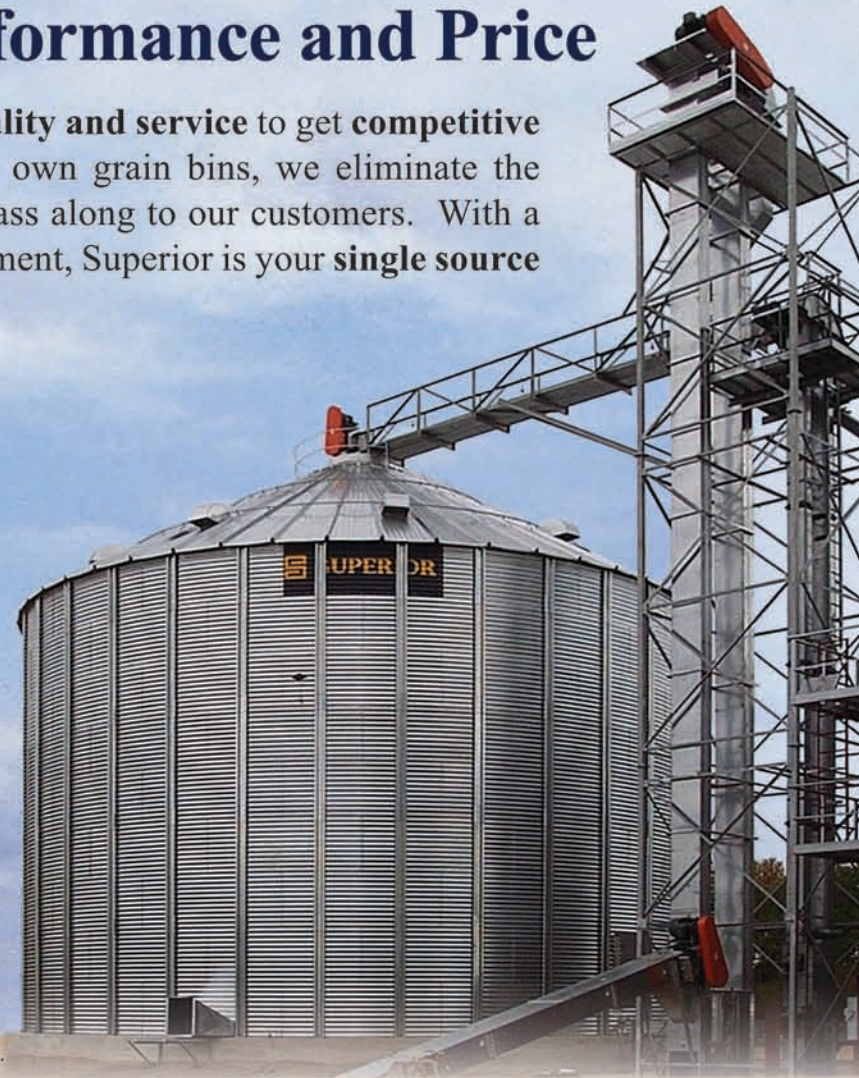
Fans

Airfoil blades, close tolerances, and dynamic balancing combine to give you **Superior air flow** and years of reliable performance. All housings are made of heavy duty galvanized steel to resist rust and provide long life.

Superior Product, Performance and Price

With Superior, you don't have to sacrifice **quality and service** to get **competitive prices**. By manufacturing and installing our own grain bins, we eliminate the "middle-man," resulting in savings that we pass along to our customers. With a full range of high quality grain bins and equipment, Superior is your **single source** for all your grain storage needs.

- More than 30 years of proven experience
- Demonstrated commitment to serving our customers with integrity
- Full line of high quality grain bins and equipment
- Manufactured to exacting specifications with state-of-the-art equipment
- Experienced crews get the job done right the first time
- Three locations to serve you



Superior, Inc. reserves the right to change/improve product specifications.

For more information or a free estimate call today.

Kindred, ND
800-822-9145

Beresford, SD
877-822-9145

Owatonna, MN
866-822-9145



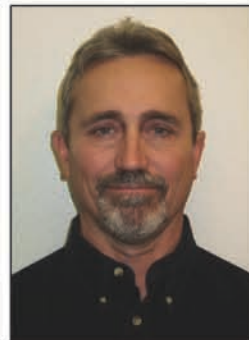
Claire
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SUPERIOR

Grain Storage and Handling Systems



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